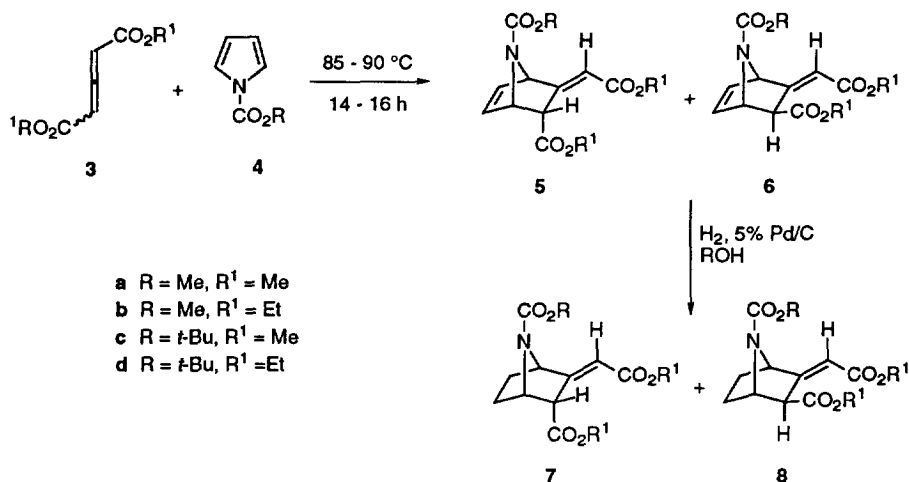


Based on a previous report which demonstrated that allenic esters readily undergo a [4 + 2] cycloaddition reaction with *N*-acyl pyrroles,¹² this approach was investigated as a potential route for the synthesis of **1** and related analogs. As illustrated in Scheme 1, the *N*-acyl pyrroles **4** (1.8 equivalents) were heated with the allenic esters **3**¹³ neat for 14–16 h to furnish the Diels–Alder adducts **5** and **6** in consistently good yields (65–75%). Only two of the possible four isomers were obtained where the *exo*-isomer **6** was present in slight excess (5:6, 2:3). Although the two isomers could not be easily separated and independently characterized at this point, the structure and relative stereochemistry of each isomer was assigned by NMR and X-ray crystallographic analysis of advanced intermediates. Moreover, the relative stereochemical assignments of **5** and **6** were consistent with structures elegantly established by Agosta from the corresponding reaction of *N*-acyl pyrroles with allenic acids.¹⁴

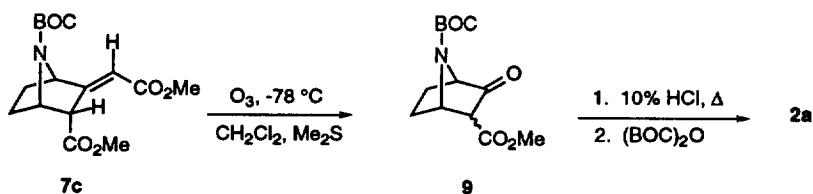
Scheme 1



The mixture of cycloaddition adducts **5** and **6** were regioselectively hydrogenated over 5% palladium on carbon to give the alkylidenes **7** and **8** in quantitative yield (98%, Scheme 1). The stereoisomers **7** and **8** were readily separated by chromatography and carried on independently. The structure of each stereoisomer was established by NMR and the structure of **7c** was unequivocally confirmed by X-ray crystallographic analysis of the corresponding *N*-deacylated hydrochloride salt.¹⁵

The *endo* isomer **7c** was then subjected to ozonolysis (Scheme 2). This provided the required 7-(*t*-butoxycarbonyl)-3-methoxycarbonyl-7-azabicyclo[2.2.1]heptan-2-one (**9**) in as mixture of isomers (70%, α : β , 1.4:1). The β -keto ester **9** has recently been converted into epibatidine (**1**) by simple transformations performed in these laboratories.¹⁰ Hydrolysis, decarboxylation and re-acylation of **9** furnished the 7-(*t*-butoxycarbonyl)-7-azabicyclo[2.2.1]heptan-2-one (**2a**) which has been used as a key intermediate in several syntheses of epibatidine (**1**).^{6,8-11}

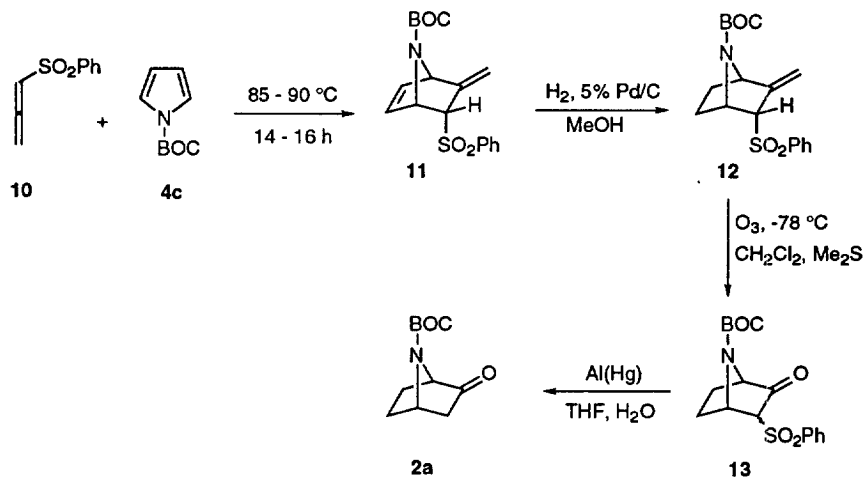
Scheme 2



It was quite surprising that all of the *exo*-isomers **8a-d** were not reactive toward ozonolysis. In addition, alternative methods of oxidation (OsO_4 , NaIO_4 or KMnO_4) were also not effective. Moreover, attempts to epimerize isomers **8a** and **8c** into **7a** and **7c**, respectively, were unsuccessful.

As an alternative to the ester sequence, the *N*-acyl pyrroles were reacted with 1-(benzenesulfonyl)-1,2-propadiene (**10**)¹⁶ to give the cycloadduct **11** as the sole product in 45% yield (Scheme 3). Subsequent hydrogenation of **11** over 5% palladium on carbon proceeded regioselectively to reduce the 5,6-carbon-carbon double bond and furnished **12** in 90% yield. Ozonolysis of **12** gave the β -keto sulfone **13** in 78% yield (*exo:endo*, 2.5:1). The benzenesulfonyl group was then reductively cleaved using $\text{Al}(\text{Hg})$ ¹⁷ to give **2a** in 60% yield. This approach with the allenic sulfone **10** proved to be more efficient and high yielding than the ester sequence and provided **2a** in 19% overall yield (four steps).

Scheme 3



In summary, the [4 + 2] cycloaddition reaction between *N*-acyl pyrroles and electron deficient allenes is an excellent method to prepare 7-azabicyclo[2.2.1]heptenes. These compounds can then be readily converted into *N*-acyl 7-azabicyclo[2.2.1]heptan-2-ones which have been shown to be useful precursors for the synthesis of epibatidine and more importantly should prove to be useful for the preparation of epibatidine analogs.

References and Notes

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- All compounds gave satisfactory spectral and microanalytical data. **5c**: $^1\text{H NMR}$ (CDCl_3 , 300 MHz at 50°C) δ 6.39 (dd, $J = 5.7, 2.4$ Hz, 1H), 6.29 (dd, $J = 5.7, 1.8$ Hz, 1H), 6.03 (d, $J = 15$ Hz, 1H), 4.95 (br s, 2H), 3.98 (t, $J = 2.4$ Hz, 1H), 3.65 (s, 3H), 3.63 (s, 3H), 1.39 (s, 9H). **7c**: $^1\text{H NMR}$ (CDCl_3 , 300 MHz) δ 5.84 (d, $J = 2.7$ Hz, 1H), 4.50 (d, $J = 5.1$ Hz, 1H), 4.46 (t, $J = 4.8$ Hz, 1H), 3.88 (t, $J = 2.7$ Hz, 1H), 3.65 (s, 3H), 3.59 (s, 3H), 1.96 (m, 1H), 1.62–1.59 (m, 3H), 1.37 (s, 9H). **12**: $^1\text{H NMR}$ (CDCl_3 , 300 MHz) δ 7.89 (d, $J = 7.5$ Hz, 2H), 7.67–7.54 (m, 3H), 6.40 (d, $J = 2.4$ Hz), 6.33 (d, $J = 2.5$ Hz), 5.35 (s, 1H), 5.32 (s, 1H), 4.82 (s, 1H), 4.67 (s, 1H), 4.28 (t, $J = 1.8, 3.6$ Hz, 1H), 1.38 (s, 9H). **13**: $^1\text{H NMR}$ (CDCl_3 , 300 MHz) δ 7.96–7.84 (m, 2H), 7.84–7.49 (m, 3H), 4.91 (s, 0.7H), 4.83 (t, $J = 4.2$ Hz, 0.3H), 4.29 (d, $J = 6$ Hz, 0.3H), 4.21 (s, 0.7H), 4.03 (d, $J = 5.1$ Hz, 0.3H), 3.6 (s, 0.7H), 1.98–1.86 (m, 2H), 1.63–1.48 (m, 2H), 1.38 (s, 9H).
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